





Fig. 2

Sheet 3-6-3

Test No.	Application Parameters				Gun - Target	Dye Concentra	Thickener	Wetting Agent	Acid regulator	Steam Hood	Autoclave
	Fan Air Bar	Atom Air Bar	Fluid flow rate cc/min	Robot speed mm/sec							
1	1.5	2	1000	600	50	150	5	0	6	2	0
2	1.5	2	1000	600	50	150	5	0	6	2	0
3	1.5	2	1000	600	50	150	5	0	6	2	1
4	1.5	2	1000	600	50	150	5	0	6	2	1
5	1.5	2	1000	600	50	150	10	0	6	2	0
6	1.5	2	1000	600	50	150	10	0	6	2	0
7	1.5	2	1000	600	50	150	20	0	6	2	0
8	1.5	2	1000	600	50	150	20	0	6	2	0
9	1.5	2	1000	600	50	150	20	0	6	2	0
10	1.5	2	1000	600	50	150	20	0	6	2	0
11	1.5	2	800	600	50	150	10	0	6	2	0
12	1.5	2	800	600	50	150	10	0	6	2	0
13	1.5	2	800	600	50	150	20	0	6	2	0
14	1.5	2	800	600	50	150	20	0	6	2	0
15	1.5	2	600	600	50	150	20	0	6	2	0
16	1.5	2	600	600	50	150	20	0	6	2	0
17	1.5	2	600	600	50	150	20	0	6	2	0
18	1.5	2	600	600	50	150	20	0	6	2	0
19	1.5	2	600	600	50	150	20	0	6	2	0

Fig. 3

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